

Work Order ID 52751

October 14, 2009 10:00:21 AM



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Item ID: D130-780-041

Accept



Setup Start



Revision ID: AB

Stop



Item Name: SPACEPOD LH

Start Date: 10/14/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 10/16/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MF

Date: 09-10-14

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
11N D130-780	Rev. B

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

ECN 09-687

09-10-21

Scribble

200



Packaging

Packaging

Memo

0.00

B50586 SL

PULL FROM STOCK D130-780-041
B 50586 X1REMOVE D3798-041 FROM KIT
SCRAP PART

REPLACE WITH D3798-041 REV B

52890

Rev X B

910120 . SU

W/O: S2751		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/10/28	Dwg Box	Add to Dwg box: DIN 130-760 Rev-B <i>per m change</i>		09/10/28		05/10/28	05/10/28

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D130-780-041

Accept



Setup Start



Revision ID: A

Stop



Item Name: SPACEPOD LH

Start Date: 10/14/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 10/16/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

210

QC4- 100% Inspect kits for completeness

0.00

2010/10/26



QC

Quality Control

Memo

0.00

REPACKAGE AND ID UNDER NEW BATCH NUMBER.

UPDATE LABELS AND PAPERWORK

220

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

10/10/2009

PL 09-10-26

DART
 Dart Aerospace Ltd.
 1270 ABERDEEN ST.
 HAWKESBURY, ON, CANADA K6A 1K7

TC APPROVAL # 09-89

TEL: 1-613-632-5200

P/N	D130-780-041	CHG	CHG001
DESC.	Spacepod LH	STC	SH93-88
LOT	B50586	STC	
MODEL	EC130B4	STC	

MADE IN CANADA

D2729-1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 52751



Parent Item: D130-780-041RevA



Parent Item Name: SPACEPOD LH

Start Date: 10/14/2009

Required Date: 10/16/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3798-041RevA		Manufactured		No			Each	1.0000	1.0000			

Spacepod Floor

WarehouseLocation

Main Warehouse

ST

45578

Loc QtyLoc Code

1

1

527509/10/2009

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

List Lots

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Criteria : Item ID: D130-780-041RevA All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D130-780-041RevA	Main Warehouse	50586	8/24/2009	1.0000			
SPACEPOD LH	FG						
			Total:	1.0000			

New WFO #52751

REFERENCE ONLY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries